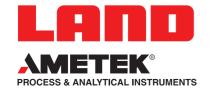


PORTABLE FLUE GAS MONITORING



 \bigcirc CO low \cdot CO high \cdot O₂ \cdot NO \cdot NO₂ \cdot NOx \cdot CO₂ \cdot H₂S \cdot SO₂ \cdot CxHy











AMETEK LAND HAS BEEN MANUFACTURING PRECISION MEASURING EQUIPMENT SINCE 1947.

WE ARE SPECIALISTS IN NON-CONTACT TEMPERATURE MEASUREMENT AND COMBUSTION MONITORING WITH APPLICATIONS ACROSS DIVERSE INDUSTRIES SUCH AS STEEL AND GLASS MAKING, POWER GENERATION AND CEMENT MANUFACTURE.

As part of AMETEK Process & Analytical Instruments Division since 2006, our customers benefit from the worldwide AMETEK sales and service team.

THE LANCOM 4 IS THE MOST ACCURATE, ROBUST AND FLEXIBLE PORTABLE FLUE GAS ANALYSER CURRENTLY AVAILABLE.

In excess of two thousand Lancom analysers are in use today, in a wide range of applications - all subjected to very different measurement conditions.

THE WORLD'S MOST VERSATILE PORTABLE FLUE GAS ANALYSER



FEATURES V	BENEFIIS V
Monitoring of up 17 measurement parameters	One instrument to meet all requirements
Up to 9 gas measurements in a single instrument	User selectable
High quality color display	Visualise your data with new widescreen display
Multiple Language support	Navigate the menu in 6 major languages (others available upon request)
USB Communications Support	Simple interface to PC and data transfer - supports USB memory sticks
Weighs only 6 kg (13 lbs)	Easily carried around plant with shoulder strap
Robust, industrial design	For daily use in the harshest plant environments
Wake and Sleep, semi-continuous operation mode	For periodic unattended operation
Range of user selectable options	Ideally matched to application requirements
Data acquisition & analysis software	Capture, calculate, and report data on your PC
Simple field upgrade	Add features and options as and when required
Meets ASTM D-6522 with Dry Sampler probe	Report generation to recognised standards
Convenient Catchpot - Visible and Accessible	Side mounted, highly visible for fast and easy removal and emptying
Clip-In Filters - Quick to change	Recessed into the side; replacement is straightforward
-	



SAMPLE PROBES

A WIDE RANGE OF SAMPLE PROBES SUITABLE FOR SPECIFIC APPLICATION AND MEASUREMENT REQUIREMENTS ARE AVAILABLE.

1: DrySampler Probe

- The first truly portable sample dryer probe, incorporating a revolutionary design. (US Patent No. 6782767)
- No electrical power required
- No heated sample line required
- Removes moisture from sample gas at the probe, giving the most accurate, reliable analysis of soluble gases
- Low cost

2: Standard Probe

Suitable for most applications. High quality, stainless steel probe with a sintered, replaceable filter tip and an adjustable collar to control insertion length

3: Smoke Probe

Provides smoke measurements using the smoke spot number,

4: Flow Probe

Designed for making gas flow measurements using proven pitot design for high accuracy.

- · Flow Rate
- Flue Gas Velocity
- Mass Emissions Rate

5: High Temperature Probe

- Specifically designed for use in high temperature gas streams
- Suitable for flue gas temperatures up to 1400 °C / 2552 °F (higher temperatures available upon request)
- Unique handle designed to dissipate heat from sample
- · Ceramic probe tube easily replaced
- Special heat-deflecting shield to protect user from hot gases escaping from the flue



PROBE SPECIFICATIONS ▼

PROBE	LENGTH	MAX TEMPERATURE	OPTIONS/ACCESSORIES
1. DrySampler and	0.3, 1.0, 1.5, 2.0, 3.0 m /	600 °C	3 m or 10 m / 10 ft or 33 ft
2. Standard	0.9, 3.3, 5.0, 6.6, 9.8 ft	1112 °F	hose available
3. Smoke	0.3, 0.75, 1.0 m 0.9, 2.4, 3.3 ft	600 °C 1112 °F	3 m / 10 ft hose available
4. Flow	0.7, 1.0, 2.2, 3.0 m	600 °C	3 m /10 ft hose, filter papers,
	2.3, 3.9, 7.2, 9.8 ft	1112 °F	smoke spot chart, In-line flowmeter
5. High Temp	0.5, 1.0, 1.5, 2.0 m	1400 °C	3 m or 10 m / 10 ft or 33 ft
	1.6, 3.5, 5.0, 6.6 ft	2552 °F	hose available

Note: Flue temperature measurement is not possible when using the high-temperature probe

MEASUREMENT SPECIFICATIONS

Sensor	Detection Limit	Full Scale Range	Upscale Repeatability	Resolution
O ₂	0.2 %	0 to 30 % v/v	±1 %	0.1 % v/v
CO (low)	2 ppm	0 to 6000 ppm	±2 %*	0.1 ppm
CO (H ₂ compensated)	2 ppm	0 to 4000 ppm	±2 %*	0.1 ppm
CO (high)	20 ppm	0 to 10 %	±2 %*	0.1 ppm
SO ₂	2 ppm	0 to 4000 ppm	±2 %*	0.1 ppm
NO	2 ppm	0 to 5000 ppm	±2 %*	0.1 ppm
NO ₂	2 ppm	0 to 1000 ppm	±2 %*	0.1 ppm
H ₂ S	4 ppm	0 to 1000 ppm	±2 %*	0.1 ppm
CO ₂ **	0.2 %	0 to 20 % v/v	±2 %*	0.1 % v/v
Hydrocarbons (CxHy)	(Application dependent)	0 to 5 % v/v	±4 %*	0.1 % v/v
Flue Gas/Ambient Temperature	Measured			
Draft	± 50 hPa / 20 " Water Gau	uge ***		
Flow (velocity)	1 to 50 m/s			

^{*}Calibration per ASTM D-6522 or LAND factory procedure **True measurement if sensor fitted (calculated if not)

SENSOR TYPES

Low H₂ compensated, C NO, NO₂, SO₂ and H₂S

Infrared CO₂
Pellistor/Catalytic CxHy

SEMI-CONTINUOUS MONITORING

Wake and Sleep monitoring takes gas measurements at user defined intervals. This is achieved by cyclically sampling and logging gas concentrations over a period of time (alternate 'wake' and 'sleep' phases). User settings include wakeup interval, number of samples between wakeup, sample interval and first wakeup.

LEADING THE WAY IN PORTABLE FLUE GAS MONITORING

COMBUSTION & ENVIRONMENTAL CALCULATIONS

- Combustion efficiency
- Loss
- Excess Air
- CO₂ (where no sensor fitted)
- Oxygen normalisation
- Total NOx
- Wet or dry basis
- Automatic conversions
 ppm, mg / m3, lb / mmBtu, ng / J



^{***}Reduced to ± 25 hPa / 10" Water Gauge

when used with flow probe. #Operating at maximum possible range may affect sensor life and accuracy

SPECIFICATION & DESIGN

HIGH COLOR DISPLAY

New high resolution color display supports a multilingual, simple user interface.

FLUE GAS & AMBIENT TEMPERATURE

The analyser takes a direct thermocouple temperature measurement of the flue gas, and has an ambient temperature sensor fitted. These are required for making accurate combustion efficiency calculations.

EASY ACCESS SENSORS

Each sensor is installed in its own unique position. Replacing a sensor is a simple process and takes only a few minutes. Unclip the side panel for access, swap the sensor and re-calibrate.

STRAIGHTFORWARD SERVICING

Service is simple via the menu driven software. Self diagnostic checks are run continuously on calibration status and battery life.

SETUP AND MEASURE WITHIN MINUTES

Simply switch on, an automatic zero calibration is performed by the analyser. Plug in the sample probe and take real-time gas readings in a matter of minutes.

STANDARD FEATURES

- Data log up to 250,000 records
- Wake and Sleep Function
- Insight PC software (free download)
- Carry Case



CAPABLE OF MONITORING UP TO 9 DIFFERENT GASES

SELECTING THE ANALYZER



THE USER SELECTS WHICH GASES (BETWEEN 3 AND 9), THEN THE OPTIONS THAT ARE REQUIRED FOR THEIR APPLICATION

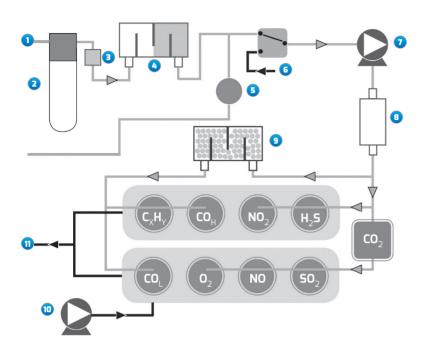
OPTIONS	DESCRIPTION
Draft Measurement	Internal stack pressure in hPa or inches water gauge
Flow Measurement	Flue gas velocity, flow rate and mass emissions rate
Smoke Measurement	Readings of Smoke spot number

OPTIONS	DESCRIPTION
Range of Sample Probes	Smoke, Flow, DrySampler* and High Temperature
Analog outputs	Eight 4-20 mA signals, independently user configurable
Language display options	English, French, German, Italian, Spanish & Chinese



^{*}US Patent No. 6782767. European patent no. EP 1236 988B1

HOW THE ANALYSER WORKS



KEY

- Sample Gas Inlet
- 2. Catchpot for condensate
- 3. Overflow Protector
- 4. Particulate Filter
- 5. Pressure Sensor
- 6. Air Input
- 7. Sample Pump
- 8. Expansion Chamber
- 9. Chemical Filter
- 10. Purge Pump
- 11. Exhaust

INTEGRAL SAMPLE CONDITIONING

The gas sample is drawn into the analyser via a sample probe and hose connected to the input connection on the side panel of the analyser. The sample enters the water catchpot where residual water is removed. The sample gas is then passed through a 0.1 micron particulate filter.

FILTERING OUT DAMAGING CHEMICALS - PROLONGING SENSOR LIFE

The sample gas is routed to the sensor manifolds, after removing flow and pressure variations. To ensure that the CO and CxHy sensors are not contaminated by other gases the sample gas is fed through a chemical filter prior to being routed to these sensors. This action prolongs sensor life and improves measurement accuracy.

AUTOMATIC SENSOR PROTECTION

To protect the CO Low sensor from excessive levels of CO (normally levels >2000 ppm), the system automatically switches to the high range CO sensor (up to 40,000 ppm if fitted). The CO low sensor is then automatically purged using a dedicated pump which blows ambient air to protect the sensor, ensuring rapid recovery time and maximum sensor life.

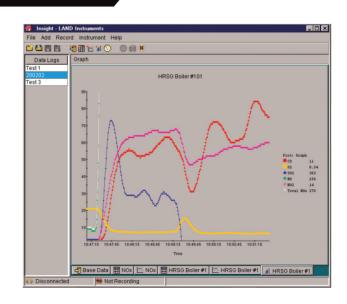
SENSOR ACCURACY & LONGEVITY

The Lancom 4 performs a zero calibration every time it is switched on, and purges the sensors with ambient air before switching off. This ensures maximum accuracy and sensor longevity.

INSIGHT DATA ACQUISITION & ANALYSIS SOFTWARE

A SIMPLE TOOL FOR ON-SITE RECORD KEEPING, ANALYSIS AND REPORTING

- Available as a free download from www.landinst.com
- Real-time data display, capture and storage
- Range of display formats
- Integrated statistical analysis functions
- Range of calculations
- User definable alarms with event monitoring
- User-programmable averaging algorithms
- Export data to Microsoft Excel or text file
- Simple to use Windows-based software
- Ideal for ASTM D6522 reporting





PORTABLE FLUE GAS MONITORING

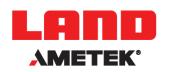
SPECIFICATIONS

Display:	Full function color LCD with backlight, wide QVGA display
Keypad:	Tactile membrane (integral with display) function keys and cursors
Indicators:	LED for ON (Power), Stand-by, Charge, Low Battery, Fault
Power Supply:	95-265 V AC, 50-60 Hz, 30 Watts. Battery, rechargeable lead-acid (internal). Typical 8 hour operation, dependent on options fitted
Ambient Temperature:	-5 °C to 45 °C (+23 °F to 113 °F)
Case:	Medium density blended polyethylene
Dimensions:	453 x 120 x 245 mm (17.8" x 4.7" x 9.6 inches)
Weight:	6 kg (13 lb)
Standard Accessories:	Integral Water Catchpot and Filters
	Battery Charger Supply
	Data Logging
	Insight Data Acquisition Software (free download)
	Wake and Sleep facility (Semi-continuous monitoring)
	Carry Case
Options:	Min of 3 to max 9 gases in total, from a selection of 9 gases
	Probe length options - 0.3, 1.0, 1.5, 2.0, 3.0 m/1, 3.3, 5, 6.5, 10 ft
	Hose length options - 3 m/10 ft or 10 m/33 ft
	Draft Measurement
	Flow Measurement
	Smoke Measurement
	Analogue outputs (eight 4-20 mA outputs)
	Languages - English, French, German, Italian, Spanish & Chinese; others available
	External Printer

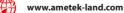


DISCOVER HOW OUR BROAD RANGE OF NON-CONTACT TEMPERATURE MEASUREMENT AND COMBUSTION & EMISSIONS PRODUCTS OFFER A SOLUTION FOR YOUR PROCESS

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